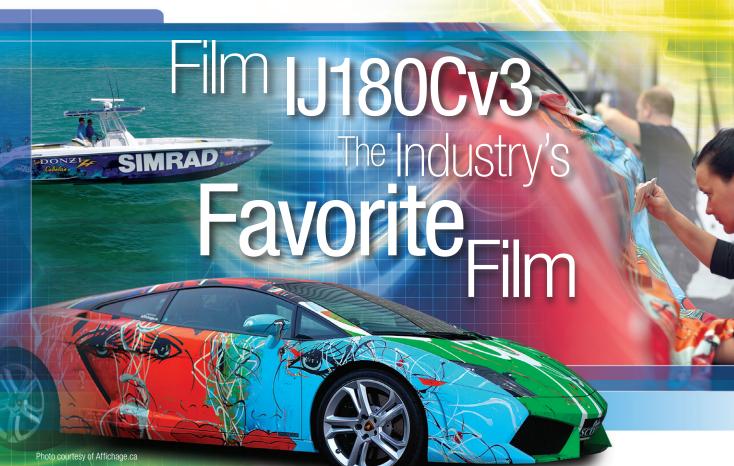
3M Commercial Graphics

3M[™] Controltac[™] Graphic Film with Comply[™] v3 Adhesive IJ180Cv3



This high performance, removable cast vinyl film is the industry favorite for fleet, vehicle, boat and interior wall graphics as well as exterior signs. It conforms over compound curves and riveted surfaces with ease.

Great stretch, without lift

This conformable, 2-mil cast vinyl film stretches up to 130%* without primer and will not lift—no shrinking, cracking, or edge lifting. If stretched too far or repositioning is needed, snap up and the film quickly recovers with heat so panels can be saved—great for redo's. *See <u>Product Bulletin PU180/180C</u> for details. When stretching beyond 130%, use $3M^{\sim}$ Tape Primer 94.

Slide and reposition with ease and confidence

Pressure-activated adhesive allows you to slide the graphic into position until firm pressure is applied, yet will snap up easily if repositioning is needed. Once you've got it adhered where you want it, reliable initial adhesion reduces unnecessary re-squeegeeing.

Easy, bubble-free installations

Comply[™] v3 Adhesive offers non-visible air release channels for easy installation and a smooth finished appearance.



Your Power Over Wraps

More reasons film IJ180Cv3 is the industry favorite:

- Gray adhesive provides excellent hiding power for great looking graphics
 with no show through
- Excellent printability and image quality
- Roll-to-roll consistency
- Fast, clean removal saves you time up to 54 minutes per vehicle



Data shows that when removing wrap film from five vans within the test study, 3M[™] Controltac[™] Graphic Film with Comply[™] v3 Adhesive IJ180Cv3 with 3M[™] Scotchcal[™] Gloss Overlaminate 8518 removed 350% faster than Avery[™] MPI 1005 Supercast Easy Apply RS[™] Cast Vinyl Film with Avery[™] DOL 1060 Gloss.

For more details, go to <u>3Mgraphics.com</u>. Scan here to get there quickly.



Peace of mind using products that are tested and backed by 3M

3M[™] MCS[™] Warranty – The first finished graphics warranty in the industry and still going strong–gives peace of mind to discriminating users that require optimum performance for the intended life of the graphic.

3M Performance Guarantee – Adding confidence to your choice when you use select 3M media imaged with an expanding range of 3M-qualified OEM printers and inks.

 $3M^{{\ensuremath{^{\!\!\!\!M\!}}}}$ Controltac ${\ensuremath{^{\!\!\!M\!}}}$ Graphic Film with Comply ${\ensuremath{^{\!\!\!M\!}}} v3$ Adhesive IJ180Cv3

Product	Film Characteristics	Adhesive Characteristics	Core (inches)	Roll width (inches)	Roll length (yards)	Printer Compatibility
IJ180Cv	B Opaque, 2 mil, white cast vinyl; luster finish	Pressure-activated, air release channels, gray pigment, removable	3, 6	30, 36, 48, 54, 60	25, 50, 100, 150, 200	Inkjet printable latex, UV, solvent, eco-solvent

For complete product details and warranted applications, see Product Bulletin PIJ180/180C at 3Mgraphics.com.

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TRY IT: Go to <u>3Mgraphics.com/samples</u> for a sample roll



Warranty and Limitations. The following is made in lieu of all other express or implied warranties, including any implied warranty of merchantability or fitness for a particular purpose. All 3M products are warranted to be free of defects in materials and manufacture at the time of shipment and to meet the specifications stated in the film or media's Product Bulletin. Also see the Commercial Graphics Warranty Brochure, which gives the terms, additional limitations of the warranty, if any, and limitations of liability.



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Adhesive Controltac/Comply	Comply™ v3, Controltac™			
Adhesive Features	Air Refense, Slideability			
Application	Watercraft, Labeling, Displays, Wala			
Application Surface	Flat, Flat with Rivets, Simple Curve, Corrugation, Compound Curve			
Color Effect	Metallic			
Color Paletta	White			
Converting Process	Inkjat Printing			
Core Size (Imperial)	3 in			
Factory ISO Certification	No ISO Certification information available			
Film Thicknese (Imperial)	Thickness (Imperial) 2 mil			
Film Thickness (Metric)	0.051 mm			
Film Type	Type Cast			
Imaging Method	ing Method Solvent Inkjet, Latex Inkjet, Eco-solvent Inkjet, UV Inkjet, Digital Print			
Interior/Exterior	erior Exterior, Interior			
Liner Material	PE Coated Kraft Paper			
aximum Service Temperature (Celsius) 107 °C				
Maximum Service Temperature (Fehrenheit)	em Service Temperature (Fahrenheit) 224.6 °F			
Minimum Application Temperature (Celsius)	n Application Temperature (Celsius) 4 °C			
Minimum Application Temperature (Fahrenheit)	39.2 °F			
Minimum Service Temperature (Celsius)	eo x			
Minimum Service Temperature (Fahrenheit)	-76 °F			
Opecity	Opeque			
Product Code	Code IJ180Cv3 10			
raduct Color White				
Product Usage	Watercraft, Trailers, Buildings, Transportation, Trucks, Opaque Signs, Windows, Public transport, Cars, Vans, Displays, Vehicles, Walls, Interior			
Removability	Removable with Heat			
Service Life	7 Year			
Substrate	Glass, Aluminum, ABS, PMMA			
Surface Finish	ish Luster			
Warranty Coverage	Eligible for 3M ¹⁴ MCS ¹⁴ Werranty			