

DATA SHEET

GF 229HTR WALLMARK® CANVAS

6.0 MIL MATTE WHITE EMBOSSED VINYL HIGH-TACK REMOVABLE WALL ADHESIVE

GF 229HTR is a 6.0 mil matte white semi-rigid vinyl film embossed with a canvas pattern. GF 229HTR has a unique and innovative pressure sensitive adhesive that is specially formulated to be both *high-tack* and *removable* (HTR). The combination of vinyl and adhesive is designed to stick aggressively to most surfaces, but is specially formulated to remove cleanly for up to a year. It's also forgiving in the event you touch the adhesive to itself--it will separate cleanly and the adhesive stays anchored to the vinyl. The 90# tight release liner provides excellent stability for processing using solvent, latex and UV curable digital inks common to wide format digital printing systems.

PRODUCT NAME	229HTR	
FILM		
Film Type	White Polymeric Vinyl	
Film Thickness (mils/µm)	6.0 / 152 (+/- 10%) before emboss	
Film Weight (gsm)	240	
Gloss (60°)	≤20	
Opacity (%)	98	
Tensile Strength (lbs/in)	MD ≥ 2500 / CD ≥ 2000	
Elongation (%)	MD ≥ 70 / CD ≥ 130	
Dimensional Stability (FTM 14)	MD ≤ 0.30 mm / CD ≤ 0.20 mm	
ADHESIVE		
Adhesive Type	Solvent Acrylic	
Adhesive Thickness (mils/µm)	0.9-1.1 / 23-28	
Adhesive Color	Clear	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	1.0 / 4.4	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	1.4 / 6.1	
LINER		
Liner Weight (#/gsm)	90 / 145	
Liner Type	White 2-Sided PE Coated Kraft	
Liner Thickness (mils/µm)	6.7 / 170	
Release Force @ 300" / min (g/2")	300-450	
PERFORMANCE GUIDANCE		
Application Temperature	≥ +40 °F	
Service Temperature	-40 °F to 180 °F	
Shelf Life	1 year	
Storage Temp / Rel. Humidity	70 °F / 50%	
Outdoor Durability	3 years	
Indoor Durability	*5 Years	
Removability	1 year	
RATINGS & CERTIFICATIONS		
Flammability	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Buring Characteristics of Building Materials)	

^{*} Indoor durability of material under normal conditions.

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TECHNICAL DATA SHEET

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	• POP/RETAIL	• SOLVENT
O WET APPLY	• WALL	ECO-SOLVENT
• DRY APPLY	O WRAP	• LATEX
O LAMINATING	• WINDOW	• UV CURABLE
O MOUNTING	O FLOOR	• SCREEN
• DIE CUTTABLE	O TRANSLUCENT	• OFFSET (UV CURABLE)
O HOT STAMP	O FLEET	O OFFSET (CONVENTIONAL)
O THERMAL DIE	• GENERAL SIGNAGE	
• FLATBED CUTTABLE	• INDOOR	
	• OUTDOOR (SHORT-TERM)	
SUBSTRATES/SURFACES		
• SMOOTH PAINTED DRYWALL		
• GLASS		
O ACRYLIC		

FAQS	
Can I use GF 229HTR on multiple surfaces?	GF 229HTR is designed for wall murals, decals and graphics for most types of smooth painted interior walls. This includes most flat, semi-gloss and gloss paint finishes. The surface must be smooth and clean prior to application. If applying to new paint consult the paint manufacturer for proper drying conditions before GF 229HTR application. The adhesive is suitable for glass, tile, OEM painted metal, and most low surface energy surfaces.
Can I print edge-to-edge with GF 229HTR?	Yes! A great improvement with this product over the traditional 229 WallMark Canvas is that the adhesive will hold with minimal shrinkage for full bleed graphics without the need for an unprinted border.
When paneling larger jobs, do I use overlaps or butt-seams with this product?	Installation methods vary by both installer and project, but we consider either method to be acceptable, and the thickness and rigidity of GF 229 WallMark® Canvas HTR makes it easy to align panels. Butt seams are preferred, and you can expect minimal shrink with interior applications. As a benefit of the HTR product, the adhesive allows for minimal overlap as the High Tack adhesive bonds aggressively to the textured face of the vinyl. If overlapping, we recommend at least ½" to 1" for overlapping panels.

For Standard Terms & Conditions: <u>www.generalformulations.com/terms-conditions</u>

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