

TECHNICAL DATA SHEET

GF 285 ROUGHMARK™

3.5 MIL MATTE WHITE CONFORMABLE WALL VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

GF 285 RoughMark[™] is a 3.5 mil matte white opaque polymeric vinyl film coated with a solvent acrylic high-tack removable (HTR) pressure sensitive adhesive on a 90# layflat liner. GF 285's thick HTR adhesive is designed to aggressively grip onto textured substrates such as brick or block, yet cleanly remove without leaving adhesive residue on the contact surface. The 90# liner provides excellent dimensional stability for digital printing. GF 285 accepts a variety of solvent-based, eco-solvent, latex and *UV curable inks common to wide format digital printing systems.

* For UV Curable inks, please consult with the ink manufacturer for specifics on ink flexibility.

PRODUCT NAME	285		
FILM			
Film Type	White Polymeric Vinyl		
Film Thickness (mils/µm)	3.5 / 89 (+/- 10%) before emboss		
Film Weight (gsm)	130		
Gloss (60°)	≤20		
Opacity (%)	99		
Tensile Strength (lbs/in)	$\text{MD} \geq 3500 \text{ / CD} \geq 2500$		
Elongation (%)	$MD \ge 90 \ / \ CD \ge 200$		
Dimensional Stability (FTM 14)	$MD \leq 0.50$ mm / CD ≤ 0.20 mm		
ADHESIVE			
Adhesive Type	Solvent Acylic		
Adhesive Thickness (mils/µm)	1.9-2.1 / 48-53		
Adhesive Color	Clear		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min	1.2 / 5.3		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs	2.0 / 8.8		
LINER			
Liner Weight (#/gsm)	90 / 145		
Liner Type	White 2-Sided PE-Coated Kraft		
Liner Thickness (mils/µm)	6.7 / 170		
Release Force @ 300" / min (g/2")	40-50		
PERFORMANCE GUIDANCE			
Application Temperature	\ge +40 °F		
Service Temperature	-40 °F to 200 °F		
Shelf Life	up to 1 year		
Storage Temp / Rel. Humidity	70 °F / 50%		
Outdoor Durability	up to 5 years		
Removability	up to 6 months		
CERTIFICATIONS & RATINGS			
Flammability	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burn- ing Characteristics of Building Materials)		

GF 285 | APRIL 2021

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537



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PRODUCT SNAPSHOT	APPLICATIONS		INK TYPE	
APPLICATION	• POP/RETAIL		SOLVENT	
O WET APPLY	• WALL		• ECO-SOLVENT	
DRY APPLY	○ WRAP		• LATEX	
O LAMINATING	○ WINDOW		• UV CURABLE	
O MOUNTING	O FLOOR		• SCREEN	
• DIE CUTTABLE	O TRANSLUCENT		• OFFSET (UV CURABLE)	
O HOT STAMP	O FLEET		O OFFSET (CONVENTIONAL)	
O THERMAL DIE	GENERAL SIGNAGE			
• FLATBED CUTTABLE	• IND00R			
	• OUTDOOR (LC)NG TERM)		
SUBSTRATES/SURFACES				
O SMOOTH PAINTED DRYWALL				
MODERATELY TEXTURED				
WALL SURFACES				
FAQS				
Can I use GF 285 on other surfaces?		GF 285 RoughMark [™] can be used in applications where a conformable removable vinyl is desired. This film conforms well with controlled heat and features clean removability from a variety of moderately textured substrates including brick, block, and concrete surfaces (vertical appli- cation only). If a high gloss finish is desired, it is recommended to use GF 242 gloss clear cast laminate.		
Can this product be used on Elevators?		This product is not intended for this application. Test all applications prior to use. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces.		
When paneling larger jobs, do I use overlaps or butt-seams with this		Either is acceptable, although butt-seams require a high degree of skill to line up the panels. Because this product is going on uneven surfaces		

When paneling larger jobs, do I use overlaps or butt-seams with this to line up the panels. Because this product is going on uneven surfaces and is thinner than a normal wall vinyl, an overlap should be the default way to install.

For Standard Terms & Conditions: <u>www.generalformulations.com/terms-conditions</u>

product?

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Product Bulletin

Concept[®] 285 RoughMark[™] CONFORMABLE CALENDERED VINYL / REMOVABLE ADHESIVE

Concept® 285 RoughMark™ is a 3.5 mil matte opaque polymeric vinyl film coated with a high-tack removable (HTR) acrylic pressure sensitive adhesive on a 90# layflat liner. The 90# liner provides excellent dimensional stability for digital printing. Concept® 285 accepts a variety of solvent-based, eco-solvent, latex and *UV curable inks common to wide format digital printing systems.

Applications	Concept® 285 RoughMark [™] can be used in applications where a conformable removable vinyl is desired. This film conforms well with controlled heat and features clean removability from a variety of moderately textured substrates including brick, block, and concrete surfaces (vertical application only). If a high gloss finish is desired, it is recommended to use Concept® 242 gloss clear cast laminate. <u>NOTE:</u> If applied to a painted surface the paint must bond tightly to the substrate. Test all applications prior to use. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces			
Thickness	Film Adhesive Liner (Thickness variation +/-	- 10%)	3.5 mils. 1.8 to 2.1 mils. 6.5 mils.	
Temperature Ranges	Minimum application te Service temperature	emperature	+40°F. -40°F to +200 F.	
Removability	Removable up to 6 months for common substrates under normal exposure conditions.			
Adhesion	Stainless steel PSTC-101 Method A Dwell is 24 hours at room	temperature.	16 Oz/ inch minimum	
Solvent Resistance	Good resistance to intermittent exposure from petroleum oils, grease, aliphatic hydrocarbons and gasoline.			
Water Resistance Humidity Resistance Storage Stability	Excellent. Excellent. One year shelf life stored at 70° F and 50% relative humidity.			
Recommendations	Completely evaporate inkjet solvents before application. Failure to do so may facilitate solvent penetration resulting in vinyl degradation. * For UV Curable inks, please consult with the ink manufacturer for specifics on ink flexibility.			
Product Codes	285-54 285-5475 285-60 285-6075	54" x 150' 54" x 75' 60" x 150' 60" x 75'		
	Jeneral		Manufacturer of Pressure Sensitive Films, Traffic Graffic Floor Advertising Films, Custom	



Coatings and Printing Inks.

309 S. Union • P.O. Box 158 • Sparta, Michigan 49345 • (616) 887-7387 • (800)253-3664 • FAX (616)887-0537 Web Site: www.generalformulations.com • e-mail: gfiinfo@generalformulations.com

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